## **CLAIMS**

- A multi-channel tunable filter comprising:
   a three-dimensional filter material; and
- one or more gratings recorded into said three-dimensional filter material wherein each of said gratings is configured to reflect a given wavelength of a light wave and wherein each of said gratings covers a vertical portion of said three-dimensional filter material.
  - 2. The filter of claim 1 wherein said three-dimensional filter material is a holographic material.
    - 3. The filter of claim 2 wherein said holographic material is Lithium Niobate.
  - 4. The filter of claim 1 wherein said three-dimensional filter material is a thin-film filter material wherein each of said gratings is configured to reflect all wavelengths of a light wave except a given wavelength.
    - 5. The filter of claim 1 further comprising:
      an optical read-head configured to move in a hitless manner between said gratings.
    - 6. The filter of claim 5 wherein said hitless manner comprises:

      moving said optical read-head in a first vertical direction with respect to a face of said three-dimensional filter material;

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moving said optical read-head in a horizontal direction with respect to said face of said three-dimensional filter material; and

moving said optical read-head in a second vertical direction with respect to said face of said three-dimensional filter material.

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## The filter of claim 1 further comprising: 7.

a fixed optical read-head wherein said filter is configured to move in a hitless manner when said fixed optical read-head reads from different gratings.

## The filter of claim 7 wherein said hitless manner comprises: 8.

moving said filter in a first vertical direction with respect to said optical read-head whereby said optical read-head points to said face of said three-dimensional filter material at a new position;

moving said filter in a horizontal direction with respect to said optical read-head whereby said optical read-head points to said face of said three-dimensional filter material at a new position; and

moving said filter in a second vertical direction with respect to said optical read-head whereby said optical read-head points to said face of said three-dimensional filter material at a new position.

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- The filter of claim 5 wherein said optical read-head further comprises: 9. a single fiber collimator and a dual fiber collimator.
- The filter of claim 9 further comprising: 10.

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- a first optical fiber attached to said dual fiber collimator; and a second optical fiber attached to said single fiber collimator.
- The filter of claim 5 wherein said optical read-head further comprises: 11. two dual fiber collimators.
- The filter of claim 11 further comprising: 12. a first optical fiber attached to one of said dual fiber collimators; and a second optical fiber attached to another one of said dual fiber collimators.
- The filter of claim 1 wherein said gratings are placed in a continuously varying 13. spacing arrangement.
- The filter of claim 1 wherein a multiple of said gratings are superimposed at the 14. same location wherein multiple wavelengths are filtered.
- A method for using a multi-channel tunable filter comprising: moving an optical read-head in a first vertical direction with respect to a face of a threedimensional filter material comprising one or more gratings recorded onto said threedimensional filter material wherein each of said gratings is configured to reflect a given wavelength of a light wave and wherein each of said gratings covers a vertical portion of said three-dimensional filter material;

moving said optical read-head in a horizontal direction with respect to said face of said three-dimensional filter material; and

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moving said optical read-head in a second vertical direction with respect to said face of said three-dimensional filter material.

- The method of claim 15 wherein said three-dimensional filter material is aholographic material.
  - 17. The method of claim 16 wherein said holographic material is Lithium Niobate.
  - 18. The method of claim 15 wherein said three-dimensional filter material is a thinfilm filter material wherein each of said gratings is configured to reflect all wavelengths of a light wave except a given wavelength.
  - 19. The method of claim 15 wherein said optical read-head is fixed and said filter is configured to move in a hitless manner when said fixed optical read-head reads from different gratings.
    - 20. The method of claim 19 wherein said hitless manner comprises:

moving said filter in a first vertical direction with respect to said optical read-head whereby said optical read-head points to said face of said three-dimensional filter material at a new position;

moving said filter in a horizontal direction with respect to said optical read-head whereby said optical read-head points to said face of said three-dimensional filter material at a new position; and

moving said filter in a second vertical direction with respect to optical read-head whereby said optical read-head points to said face of said three-dimensional filter material at a new position.

- The method of claim 15 wherein said optical read-head further comprises: a single fiber collimator and a dual fiber collimator.
  - 22. The method of claim 21 further comprising: attaching a first optical fiber to said dual fiber collimator; and attaching a second optical fiber to said single fiber collimator.
  - 23. The method of claim 15 wherein said optical read-head further comprises: two dual fiber collimators.
  - 24. The method of claim 23 further comprising: attaching a first optical fiber to one of said dual fiber collimators; and attaching a second optical fiber to another of said dual fiber collimators.
  - 25. A method for recording gratings comprising:
    reflecting a first beam off a first mirror stack;
    reflecting a second beam off a second mirror stack; and
    producing an interference between reflection of said first beam and reflection of said
  - second
    beam wherein said interference etches in a recording material to form said gratings.
- 30 26. The method of claim 25 wherein said recording material is a holographic material.

- 27. The method of claim 26 wherein said holographic material is Lithium Niobate.
- 28. A method for recording gratings comprising:

using a multiple channel phase mask to direct a first order beam of said phase mask at a recording material;

using said phase mask to direct a second order beam of said phase mask at a recording material; and

producing an interference pattern between said first beam and said second beam wherein said phase mask optically induces a perturbation on the index of refraction in a recording material to form said gratings.

- 29. The method of claim 28 wherein said recording material is a holographic material.
  - 30. The method of claim 29 wherein said holographic material is Lithium Niobate.
- 31. The method of claim 28 wherein said phase mask is used in a far field approach to form said gratings on said recording material.
- 32. The method of claim 28 wherein said phase mask is used in a near field approach to form said gratings on said recording material.

- 33. The method of claim 32 further comprises placing an interference filter between said phase mask and said recording material wherein said interference filter reflects zero order beams.
- 5 34. The method of claim 33 further comprises placing an optical diode between said phase mask and said interference filter.